

C89835 Lead-Free Replacement for C932, C836, C844

Cast • GreenAlloy™

Product Description:	Bismuth Tin Bronze
Solids:	½" to 10" OD
Tubes:	1½" to 9" OD
Rectangles:	Up to 15"
Standard Lengths:	105"
Shape/Form:	semi-finished, mill stock or near-net shapes, anode, bar stock, billet/bloom, squares, hex, plate, profile or structural shape, flats/rectangular bar
Compliance:	C89835 is compliant with key legislation including (1) Federal Safe Drinking Water Act 1974 – SDWA, (2) Federal Reduction of Lead in Drinking Water Act 2011 and (3) California AF1953

Typical Uses

Plumbing faucets, pump components, pipe fittings, plumbing goods, water pump impellers

Industrial housings, small gears

Chemical Composition

Cu%	Sn%	Pb%	Zn%	Fe%	Ni% ¹	Sb%	P%	S%	Al%	Si%	Bi%
85.00- 89.00	6.00- 7.50	0.05	2.00- 4.00	0.20	1.00	0.35	0.10	0.08	0.005	0.005	1.75- 2.75

¹Ni value includes Co.

Note: Cu + Sum of Named Elements, 99.0% min. Single values represent maximums.

Machinability

Copper Alloy UNS No.	Machinability Rating	Density (lb/cu in at 68° F)
C89835	70	0.321

Mechanical Properties

Tensile Strength, min		Yield Strength, at .5% extension under load min		Elongation, in 2 in. or 50 mm min	Brinell Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical BHN	
30	207	14	97	6	65 (500 kg)	

Physical Properties

C89835 continued

	US Customary	Metric
Melting Point – Liquidus	1855° F	1012° C
Melting Point – Solidus	1445° F	785° C
Density	0.321 lb/in ³ at 68° F	8.89 gm/cm ³ at 20° C
Specific Gravity	8.89	8.89
Electrical Conductivity	14.5% IACS at 68° F	0.084 MegaSiemens/cm at 20° C
Thermal Conductivity	38.0 Btu · ft/(hr · ft ² · °F) at 68° F	65.8 W/m at 20° C
Coefficient of Thermal Expansion	10 · 10 ⁻⁶ per °F (68°-392° F)	17.3 · 10 ⁻⁶ per °C (20°-200° C)
Specific Heat Capacity	0.093 Btu/lb/°F at 68° F	389.6 J/kg at 293° C
Modulus of Elasticity in Tension	16900 ksi	116522 MPa

Physical Properties provided by CDA