

## CAST TO SIZE TOLERANCES

# Cast Aluminum Bronze Tubes and Solids

### Diameter Tolerances for AS CAST Aluminum Bronze Tubes & Solids

Ref: Alloys C86300, C95400, C95500, C95900

"ASTM/QQC AS CAST ALUMINUM BRONZE TUBES"

Diameter tolerances of the casting, inches.

Finished Outside Diameter	Inside Diameter	Outside Diameter
Up to 3.000" inclusive	-0.033" to +0.012"	-0.014" to +0.016"
3.001" to 4.000" inclusive	-0.050" to +0.015"	-0.015" to +0.015"
4.001" to 5.500" inclusive	-0.090" to +0.035"	-0.020" to +0.020"
5.501" to 10.000" inclusive	-0.090" to +0.035"	-0.025" to +0.025"