

TO FINISH TO TOLERANCES

Cast Aluminum Bronze Tubes & Solids

Finishing Allowances added for To Finish To Aluminum Bronze Tubes & Solids

Ref: Alloys C86300, C95400, C95500, C95900

Finish allowances added to finished or print dimensions of the part, inches.

Finished Outside Diameter	Inside Diameter	Outside Diameter
Up to 3" inclusive	-0.0505" to -0.0955"	+0.0525" to +0.0725"
Over 3" to 4 1/2" inclusive	-0.0900" to -0.1450"	+0.0790" to +0.1090"
Over 4 1/2" to 5 1/2" inclusive	-0.1000" to -0.1650"	+0.1050" to +0.1450"
Over 5 1/2" to 10" inclusive	-0.1350" to -0.2100"	+0.1630" to +0.2130"

