

AMS 4590-C63020 Lead-Free Replacement

Wrought

Product Description:	Nickel Aluminum Bronze
Tempers:	TQ50 Quenched and Tempered
Solids:	¾" to 4" O.D.
Hex:	Consult Mill
Rectangles:	Consult Mill
Standard Lengths:	24"

Typical Uses

Aerospace	bushings, bearings
Industrial	bearings, forming dies for roll bearings, hydraulic bushings for earth moving equipment, valve balls, valve parts-cryogenic, wear plates, dies

Similar or Equivalent Specification

CDA	ASTM	Asarcon	SAE	AMS	Federal	Military	Other
C63020	B150 B150M			4590			

Chemical Composition

Cu%	Pb%	Sn%	Zn%	Fe%	Ni% ¹	Al%	Co%	Cr%	Mn%	Si%
Rem.	0.03	0.25	0.30	4.00- 5.50	4.20- 6.00	10.00- 11.00	0.20	0.05	1.50	0.15

Chemical Composition according to AMS 4590

¹Ni value includes Co.

Note: Cu + Sum of Named Elements, 99.5% min. Single values represent maximums.

Mechanical Properties

AMS 4590-C63020 continued

Mechanical Properties according to AMS 4590
C63020
TQ50 Quenched and Tempered

SIZE RANGE: UP TO 1" DIAMETER INCLUSIVE

Tensile Strength, min		Yield Strength, at .2% Offset, min		Elongation, in 2 Inches (50.8 mm) or 4D	Rockwell "C" Hardness	Remarks
ksi	MPa	ksi	MPa	%	min HRC	
135	931	100	689	6	26	

SIZE RANGE: OVER 1" TO 2" DIAMETER INCLUSIVE

Tensile Strength, min		Yield Strength, at .2% Offset, min		Elongation, in 2 Inches (50.8 mm) or 4D	Rockwell "C" Hardness	Remarks
ksi	MPa	ksi	MPa	%	min HRC	
130	896	95	655	6	26	

SIZE RANGE: OVER 2" TO 4" DIAMETER INCLUSIVE

Tensile Strength, min		Yield Strength, at .2% Offset, min		Elongation, in 2 Inches (50.8 mm) or 4D	Rockwell "C" Hardness	Remarks
ksi	MPa	ksi	MPa	%	min HRC	
130	896	90	621	6	26	

Physical Properties

	US Customary	Metric
Melting Point – Liquidus	1940 to 1967 °F	1060 to 1075 °C
Density	0.274 lb/in ³ at 68 °F	7.60 gm/cm ³ at 20 °C
Specific Gravity	7.60	7.60
Electrical Resistivity	132.33 ohms-cmil/ft at 68 °F	22.0 microhm-cm at 20 °C
Thermal Conductivity	31.2 Btu/sq ft/ft hr/°F at 68 °F	54.0 W/m at 20 °C
Coefficient of Thermal Expansion	9.4 · 10 ⁻⁶ per °F (68-572 °F)	17.0 · 10 ⁻⁶ per °C (20-300 °C)

