

C67600

Wrought

Product Description:	Manganese Bronze
Tempers:	H02 Half-Hard, H04 Hard
Solids:	¾" to 2" OD
Hex:	Consult Mill
Rectangles:	Consult Mill
Standard Lengths:	144"

Typical Uses

Industrial gate valve stems, valve balls, welding rod

Similar or Equivalent Specification

CDA	ASTM	ASARCON	SAE	AMS	FEDERAL	MILITARY	OTHER
C67600	B138 B138M				QQ-B-728		

Chemical Composition

Cu% ¹	Pb%	Sn%	Zn%	Fe%	Mn%
57.00- 60.00	0.50- 1.00	0.50- 1.50	Rem.	0.40- 1.30	0.05- 0.50

Chemical Composition according to ASTM B138/B138M-11(2017)

¹Cu value includes Ag.

Note: Cu + Sum of Named Elements, 99.5% min. Single values represent maximums.

Machinability

Copper Alloy UNS No.	Machinability Rating	Density (lb/cu in at 68° F)
C67600	60	0.302



Mechanical Properties

C67600 continued

Mechanical Properties according to ASTM B138/B138M-11(2017)

C67600

H02 Half-Hard

SIZE RANGE: UP TO 1" INCLUSIVE

Tensile Strength, min		Yield Strength, at .5% Extension Under Load, min		Elongation, in 4x Diameter or Thickness of Specimen, min	Rockwell "B" Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical HRB	
72	496	36	248	13	90	

SIZE RANGE: OVER 1" TO 2½" INCLUSIVE

Tensile Strength, min		Yield Strength, at .5% Extension Under Load, min		Elongation, in 4x Diameter or Thickness of Specimen, min	Rockwell "B" Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical HRB	
70	483	35	241	15	90	

SIZE RANGE: OVER 2½" INCLUSIVE

Tensile Strength, min		Yield Strength, at .5% Extension Under Load, min		Elongation, in 4x Diameter or Thickness of Specimen, min	Rockwell "B" Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical HRB	
65	448	32	221	17	90	



C67600
H04 Hard

SIZE RANGE: UP TO 1" INCLUSIVE

Tensile Strength, min		Yield Strength, at .5% Extension Under Load, min		Elongation, in 4x Diameter or Thickness of Specimen, min	Rockwell "B" Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical HRB	
80	552	56	386	8		

SIZE RANGE: OVER 1" TO 2½" INCLUSIVE

Tensile Strength, min		Yield Strength, at .5% Extension Under Load, min		Elongation, in 4x Diameter or Thickness of Specimen, min	Rockwell "B" Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical HRB	
76	524	52	359	10		

SIZE RANGE: OVER 2½" INCLUSIVE

Tensile Strength, min		Yield Strength, at .5% Extension Under Load, min		Elongation, in 4x Diameter or Thickness of Specimen, min	Rockwell "B" Hardness	Remarks
ksi	MPa	ksi	MPa	%	typical HRB	
68	469	45	310	16		

Physical Properties

	US Customary	Metric
Melting Point – Liquidus	1630° F	888° C
Melting Point – Solidus	1590° F	866° C
Density	0.302 lb/in ³ at 68° F	8.36 gm/cm ³ at 20° C
Electrical Conductivity	24% IACS at 68° F	0.14 MegaSiemens/cm at 20° C
Thermal Conductivity	61 Btu · ft/(hr · ft ² · °F) at 68° F	105.65 W/m at 20° C
Coefficient of Thermal Expansion	11.8 · 10 ⁻⁶ per °F (68°-572° F)	20.4 · 10 ⁻⁶ per °C (20°-300° C)
Modulus of Elasticity in Tension	15000 ksi	103422 MPa
Modulus of Rigidity	5600 ksi	38611 MPa

Physical Properties provided by CDA



Fabrication Properties

Joining Technique	Suitability
Soldering	Excellent
Brazing	Excellent
Oxyacetylene Welding	Good
Gas Shielded Arc Welding	Fair
Spot Weld	Good
Capacity for Being Cold Worked	Poor
Capacity for Being Hot Formed	Excellent
Forgeability Rating	80

Fabrication Properties provided by CDA