

C90700

Continuous cast	GreenAlloys™
-----------------	--------------

Product description	Tin bronze
Solids	1/2" to 10" O.D.
Tubes	1" to 16" O.D.
Rectangles	Up to 20"
Standard lengths	144"
Shape/form	Semi-finished, mill stock or near-net shapes, anode, bar stock, billet/bloom, squares, hex, plate, profile or structural shape, flats/rectangular bar

Typical uses

Industrial

Bearings, bearings for heavy loads and relatively low speeds, gear boxes, gears, restaurant equipment, speed reducers, valve bodies, worm gears, worm wheels

Similar or equivalent specification

CDA	ASTM	SAE	AMS	Federal	Military	Other
C90700	B505 B505M	65 J461 J462				Tin bronze, 65

Chemical composition

Cu (%) ¹	Pb (%)	Sn (%)	Zn (%)	Fe (%)	P (%)	Ni (%) ^{1,2}	Al (%)	S (%)	Sb (%)	Si (%)
88.00-90.00	0.50	10.00-12.00	0.50	0.15	1.50	0.50	0.005	0.05	0.20	0.005

Chemical composition according to ASTM B505/B505M-23

¹In determining Cu min., Cu may be calculated as Cu + Ni. ²Ni value includes Co.
Note: Cu + sum of named elements, 99.4% min. Single values represent maximums.

Machinability

Copper alloy UNS no.	Machinability rating	Density (lb/in ³ at 68° F)
C90700	20	0.317

Mechanical properties

Tensile strength, min		Yield strength, at 0.5% extension under load, min		Elongation, in 2 in. or 50 mm, min	Brinell hardness (500 kg load)	Remarks
ksi	MPa	ksi	MPa	%	typical BHN	
40	276	25	172	10	102	

Mechanical properties according to ASTM B505/B505M-23

Physical properties

	US customary	Metric
Melting point – liquidus	1830 °F	999 °C
Melting point – solidus	1528 °F	831 °C
Density	0.317 lb/in ³ at 68 °F	8.77 gm/cm ³ at 20 °C
Specific gravity	8.77	8.77
Electrical conductivity	10% IACS at 68 °F	0.056 MegaSiemens/cm at 20 °C
Thermal conductivity	40.8 Btu/sq ft/ft hr/ °F at 68 °F	70.6 W/m at 20 °C
Coefficient of thermal expansion 68-392	10.2 · 10 ⁻⁶ per °F (68-392 °F)	18.4 · 10 ⁻⁶ per °C (20-200 °C)
Specific heat capacity	0.09 Btu/lb/ °F at 68 °F	377.1 J/kg at 20 °C
Modulus of elasticity in tension	15000 ksi	103400 MPa
Magnetic permeability	1	1

Physical properties provided by CDA

Fabrication properties

Technique	Suitability
Soldering	Excellent
Brazing*	Good
Oxyacetylene welding	Fair
Gas shielded arc welding	Fair
Coated metal arc welding	Fair
Machinability rating	20

Fabrication properties provided by CDA

*Since brazing is performed within the hot-short range, strain must be avoided during brazing and cooling.

Casting characteristics

Casting attribute	Level
Casting yield	Medium
Drossing	Low
Effect of section size	High
Fluidity	High
Gassing	Medium-high
Patternmakers shrinkage (inches per foot)	3/16
Shrinkage in solidification	Low

Casting characteristics provided by CDA