

CAST TO SIZE TOLERANCES

Cast Leaded Bronze Tubes and Solids

Diameter Tolerances for AS CAST Leaded Bronze Tubes and Solids

Diameter tolerances of the casting, inches.

Finished Outside Diameter	Inside Diameter	Outside Diameter
Up to 3.999" inclusive	-0.033" to +0.012"	-0.005" to +0.005"
4.000" to 5.000" inclusive	-0.046" to +0.016"	-0.008" to +0.008"
5.001" to 9.000" inclusive	-0.064" to +0.032"	-0.016" to +0.016"
9.001" to 16.000" inclusive	-0.064" to +0.032"	-0.016" to +0.033"