

TO FINISH TO TOLERANCES

# Cast Leaded Bronze Tubes & Solids

Concast standard inventory of bars and shapes are produced oversized to finish machine to the print of part size.

Concast can cast to a near-net shape with as little as 0.015" variation to the shape.

## Finishing Allowances Added for to Finish to Leaded Bronze Tubes & Solids

Ref: Alloys C90300, C90700, C93200

*Finish allowances added to finished or print dimensions of the part, inches.*

<b>Finished Outside Diameter</b>	<b>Inside Diameter</b>	<b>Outside Diameter</b>
Up to 1.999" inclusive	-0.0190" to -0.0640"	+0.0300" to +0.0400"
Over 2" to 3.999" inclusive	-0.0190" to -0.0640"	+0.0340" to +0.0440"
Over 4" to 5" inclusive	-0.0470" to -0.1090"	+0.0550" to +0.0710"
Over 5" to 9" inclusive	-0.0620" to -0.1580"	+0.0780" to +0.1100"
Over 9" to 12" inclusive	-0.0780" to -0.1820"	+0.0940" to +0.1340"
Over 12" to 16" inclusive	-0.1020" to -0.2140"	+0.1180" to +0.1660"

